

## Product Data Sheet

## SEPABEADS™ SP70

SEPABEADS™ SP70 is highly porous styrenic adsorbents. It has moderate surface area and a narrower pore size distribution than HP20. It can be adapted to the US FDA standard, CFR 173.65 and used for various food applications.

SEPABEADS™ SP70 is characterized by:

- >> Unique pore size distribution
- >> Excellent batch-to-batch reproducibility
- >> Wide application
- >> High chemical and physical stability
- >> Excellent pressure/flow characteristics

### Physical and chemical properties

Grade Name	DIAION™ SP70	
Bead form	Spherical, porous	
Matrix	Poly divinylbenzene / ethylvinylbenzene	
Chemical Structure	$\begin{array}{c} \text{---CH}_2\text{---CH---CH}_2\text{---CH---} \\   \qquad \qquad   \\ \text{C}_6\text{H}_4 \qquad \text{C}_6\text{H}_4 \\   \qquad \qquad   \\ \text{---CH---CH}_2\text{---} \qquad \text{CH}_2\text{CH}_3 \end{array}$	
Whole Bead Count	-	95 min.
Shipping Density*	g/L	690
Water content	%	57 - 67
Particle Size Distribution thr. 250 μm	%	5 max.
Effective size	mm	0.25 min.
Uniformity Coefficient	-	1.6 max.
Particle Density*	g/mL	1.01
Specific Surface Area	m <sup>2</sup> /g	700 min.
Pore Volume*	mL/g	1.5
Pore Radius*	Å	70
DVB extractables	ppb	50 max.

Note : properties with a mark "\*" are referential data.

### Swelling ratio in various solvents

Methanol	1.15
Ethanol	1.21
2-Propanol	1.11
Acetone	1.21
Toluene	1.20
Acetonitrile	1.18
Water	1.00

### Pore size distribution

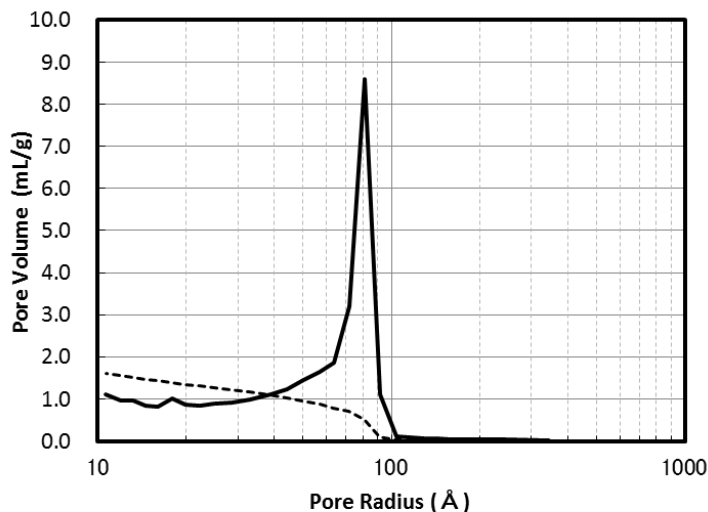


Fig. 1 Pore size distribution of SP70

### Recommended Operating Conditions

Maximum Operating Temperature	°C	130
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Flow rate	BV/h	Loading 0.5 - 5
	BV/h	Displacement 0.5 - 2
	BV/h	Regeneration 0.5 - 2
	BV/h	Rince 1 - 5

#### Regenerant

- Organic solvents for hydrophobic compounds
- Bases for acidic compounds
- Acids for basic compounds
- Buffer solution for pH sensitive compounds
- Water for an ionic solution
- Hot steam for volatile compounds

### Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of SEPABEADS™ SP70 resin in normal down flow operation is shown in the graph below.

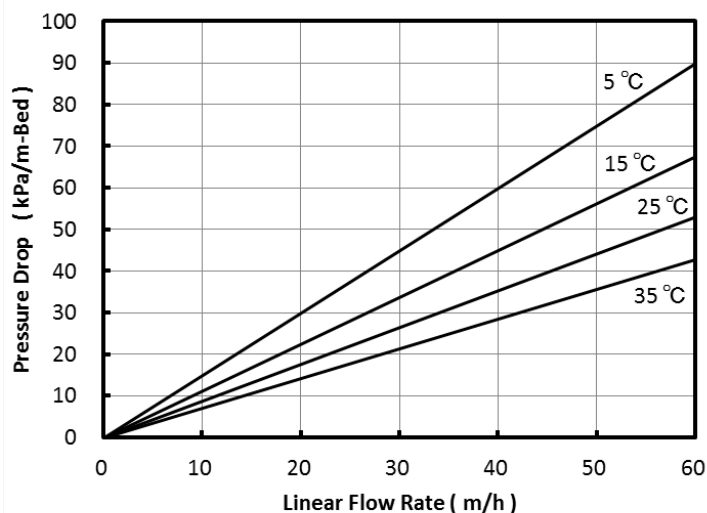


Fig. 2 Pressure Drop of SP70

### FDA status

DIAION™ SP70 has clearance under FDA food Additive Regulation 21 CFR 173.65 - Divinylbenzene Copolymer. The product may be used for the removal of organic substances from aqueous foods under the conditions outlined in 21 CFR 173.65.

### Applications

- Purification of juices
- Removal of naringin and other bittering agents
- Purification of small peptides, oligonucleotides and proteins
- Adsorption of vitamins, antibiotics, enzymes, steroids and other substance from fermentation solutions
- Decolorization and purification of various chemicals

### Storage condition

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Synthetic adsorbents are recommended to store properly in order to avoid a high risk for mold growth. The proper storage typically allows any synthetic adsorbent resin to last for a year after production before onset of any such growth.

The best storage condition is with 20% of alcohol such as ethanol or isopropanol. A 10% or higher concentration of salt solution, such as NaCl, is also recommended to preserve new or used resin for long storage.

In case salt cannot be used, a 0.01 to 0.02 N of NaOH solution could be accepted as mold cannot withstand survival at pH higher than 12.

Storage at freezing temperature should be avoided at all cost as it may cause breakage or crush of resin particles.

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